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(74) Agent: PARK, Yong Soon; 2nd Floor, No.201, Namdo Bldg., 823-24 Yeoksam-dong, Kangnam-Ku, Seoul 135-938 (KR).

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(71) Applicant (for all designated States except US): CHOONGWAE PHARM.CO. [KR/KR]; 698 Sindaejang-Dong, Dongjak-Gu, Seoul 156-757 (KR).

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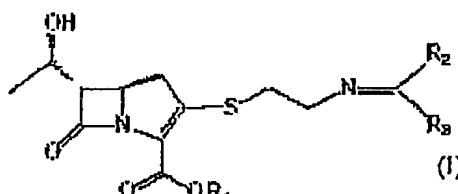
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(72) Inventors; and

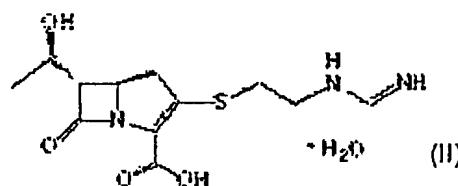
(75) Inventors/Applicants (for US only): BAE, Hyun Seop [KR/KR]; 112-204 Samik APT, #5-13 Ssheung-Dong, Keumchun-Gu, Seoul (KR). HWANG, Tae Seop [KR/KR]; 313-303 Dongsin APT, Yongtong-Dong, Yongtong-Gu, Suwon City (KR). AHN, Chun Yong [KR/KR]; 514-103 Jugong APT, Gojan-Dong, Danwon-Gu, Ansan City (KR). OH, Chang Heon [KR/KR]; 218-1801 SupsokMaewil APT, Janggok-Dong, Siheung City (KR). KIM, Moo Sung [KR/KR]; 301-204 Samik 3rd APT, Keum-Dong, Keuonsun-Gu, Suwon City (KR).

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(54) Title: A NEW PROCESS FOR PREPARATION OF IMIPENEM



(57) Abstract: Disclosed herein is a compound of Formula II below: OH wherein R₁ is a p-niobenzyl or p-methoxybenzyl group; and R₂ and R₃ may be identical to or different from each other and are each independently a C₁-alkyl or aryl group, or a derivative thereof, and a process for preparing the compound of Formula II. Further disclosed is a process for preparing imipenem of Formula I below: by using the compound of Formula II.



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